

# The Naiad Frigate Volume II – Addendum 1

First a printing omission:

In the final book production process the last paragraph and part of the preceding paragraph of Chapter 28 was somehow left out. The last two paragraphs of Chapter 28. p 102 should read:

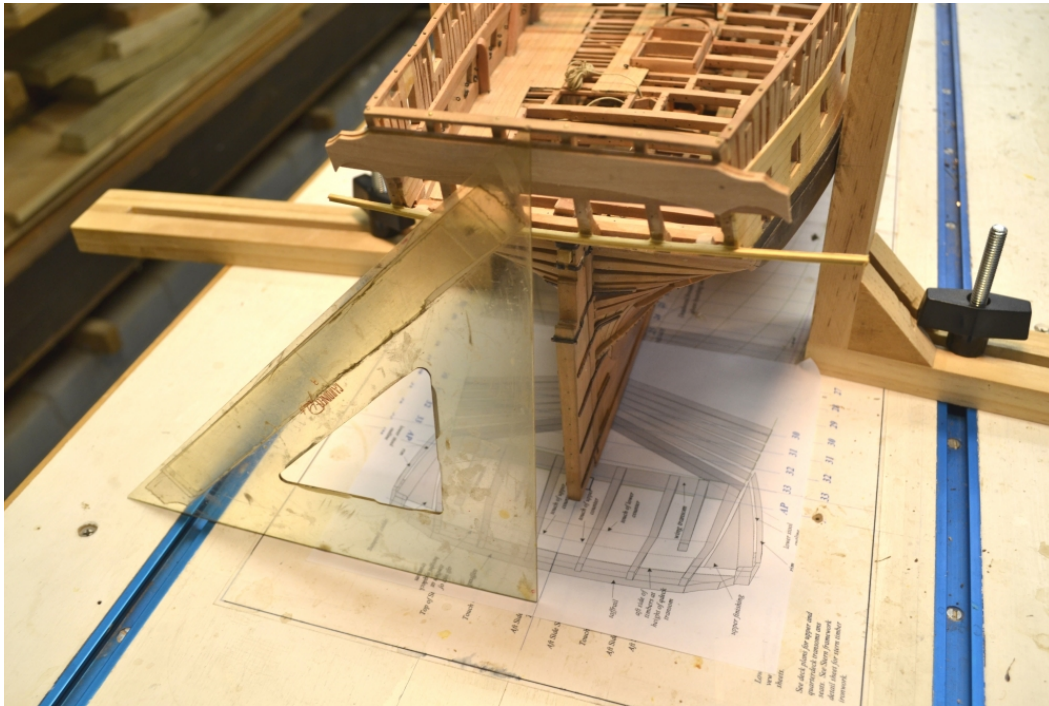
"You may wish to forgo the complexities described above in favor of simpler joints. The quality of your models will not suffer simplification in these minor details. However, I hope that the process described above will entice you to construct these authentically.

When the lower deck hatchways are installed, the ladders to the orlop level platforms can be added. In keeping with our sequence and chapter arrangement, other lower decks details, partitions for example, will be covered with the upper deck framing in Chapter 31."

Some additional information on supporting the model during construction – not included in Volume II:

Once the rudder is installed the stern end support described in Volume I cannot be used. A different method was adopted for the remaining construction. The new supports made it easy to invert and replace the model in the upright position as required.

Initially, the two “clamped squares” were used to support and hold alignment by butting them up to the sides with the model screwed down to the board – as shown in the following picture:



With the clamps in position, a triangle is being used to center the top of the stern. Whenever the model is turned upright, repositioned or when the clamped squares are moved, this process should be repeated – fore and aft. It may be tempting not to do it if no precision construction is being done, but I recommend doing it every time to get in the habit. It is also possible that you may

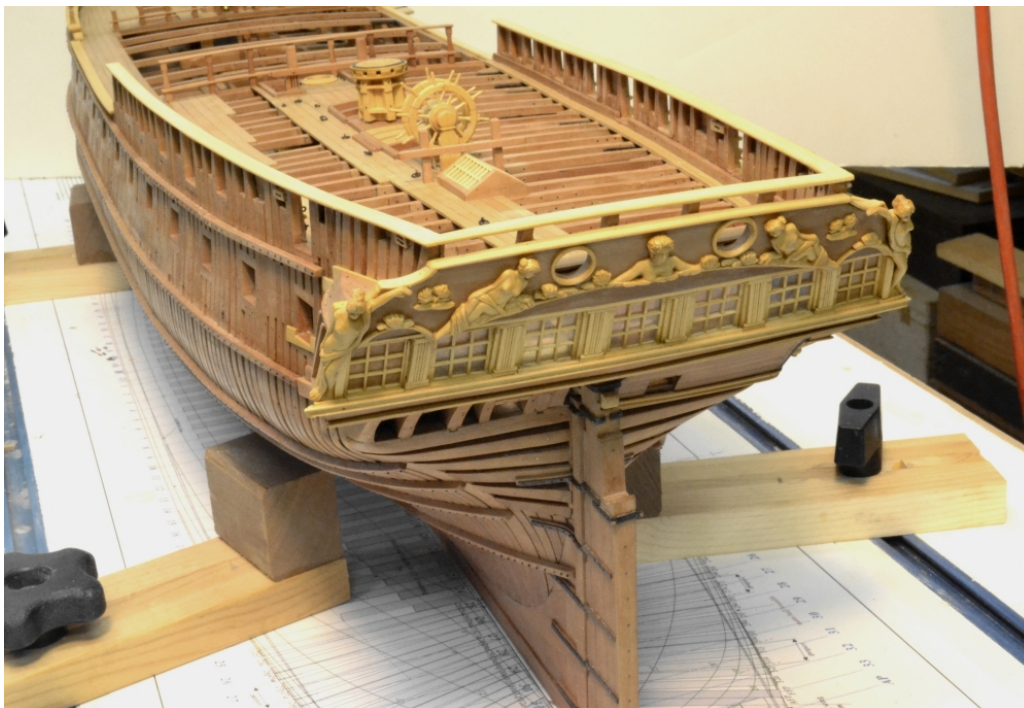
wish to take an unexpected measurement or dimension check. It takes only a moment to do this. In the picture it was being done before starting some work on the taffrail.

Another type of support was constructed for this purpose as shown in the next picture:



The clamping base was made from pine strips. The support block was made of another soft wood, in this case white cedar, but any soft wood will suffice. The top inside corner of the block should be rounded. I made four of these.

The next picture shows these supports being used. They are more versatile than the clamped squares. They fit nicely out of the way on the lower hull. Make sure the hold-down bolts through the keel are tight and do not neglect the alignment check





The last picture shows the four supports supporting the finished model.

